

Receiving Report

Date: 9/5/08

Batch No: M11650

Supplier: AMCI

Dart P/O: 8719

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection: Yes No N/A
 Work Order: S 016108 N/A
 N/A
 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M4130 NR750</u>		<u>12</u>	<u>0</u>	<u>0</u>	<u>12</u>	

Initials of receiver (if shipment OK) Level 12 JL

Production/Admin:

Date

Received/Costing

Initial

09/05/08

RCP 10955

CZ

Location



935, boul. du Havre
Valleyfield (Québec)
J6S 5L1

TÉLÉPHONE : 450 377-4248
FAX : 450 377-5696

MONTRÉAL : 514 336-4248
FAX : 514 336-4246

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR

On a du Savoir "FER"

VENDU À / SOLD TO:

613-632-5200 613-632-1053

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

FACTURE
INVOICE

N° 204516

DATE 05/05/09

BON DE LIVRAISON
PACKING SLIP N° 148443

DATE DE LIVRAISON
DELIVERY DATE 05/05/09

VOTRE N° DE COMMANDE / YOUR P.O. N°	VEND. / SALES M.	CODE CLIENT / CUST. CODE	EXPÉDIÉ PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARQUES / REMARKS	PAGE N°
8719	D	DAER		NET 30 JOURS	2R		001

CODE DE PRODUIT PRODUCT CODE	COMMANDÉ ORDERED	EXPÉDIÉ SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
F-342	12	12	H. R. FLAT 3/4 X 2' X 20' 1 X 12' HEAT#: K56990	61	122.549	CLB	75.00
F-1112	10	10	H. R. FLAT 1 X 1 1/2 X 20' 1 X 10' D.C. HEAT#: N705568	51	136.274	CLB	69.50
RAL58	60	60	AL. ROUND 5/8 X 20' 3 X 20' HEAT#: 2B5418	22	337.837	CLB	75.00
A-1118	30	30	ANGLE 1 X 1 X 1/8 X 20' 1 X 20' HEAT#: N900443	24	75.000	CLB	18.00
			1 X 10' HEAT#: N900443				
FUL1	1	1	ENERGETIC SURCHARGE	1	3.950	UN	3.95

RECEIVED MAY 19 2009

* Unités de mesure : CLB Cent livres • CPI Cent pieds • UN Unité • PI Pied Foot • PC Pied carré Square foot

POIDS TOTAL
TOTAL WEIGHT 159

CONDITIONS :

LES MATERIAUX LIVrés ET FACTURÉS TELS QUE DÉCRITS DÉMÉRENT LA PROPRIÉTÉ DE "ACIER CAMPi INC." JUSQU'À PARFAIT PAIEMENT COMPLET. TOUTES LES MARCHANDISES RETOURNÉES SONT SUJETTES À DES FRAIS DE MANUTENTION DE 25% DU PRIX DE VENTE. TOUTE MARCHANDISE ENDOMMAGÉE, ALTRÉÉE OU COUPÉE NE PEUT ÊTRE RÉPÉRÉE. AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. TOUTE MARCHANDISE RETOURNÉE EST SUJETTE À DES FRAIS DE MANUTENTION DE 25%.

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMPi INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. ALL SOLD MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY AGREES TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER AGREES TO PAY ADMINISTRATION CHARGES OF 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANTISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

MARCHANDISE RECUE EN BONNE CONDITION / MERCHANTISE RECEIVED IN GOOD CONDITION

PRÉPARÉ / PREPARED
PAR
BY

VÉRIFIÉ / VERIFIED
PAR
BY

LIVRÉ / DELIVERED

HEURE / TIME

X

A/Y	M/M	J/D

DATE

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

SOUS-TOTAL
SUB TOTAL 241.45

T.P.S.
G.S.T. 12.08

T.V.Q.
Q.S.T. 0.00

TOTAL 253.53

Dart Aerospace Ltd

Receiving Slip

Date May 8, 2009	Page 1
Receipt Number RCP00010955	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Purchase From:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00008719

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M1010B1500X010	1010-1025 Steel Bar 1.5 OR CSA G40-21, 38W/44W/50W/60W/70W MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 B/N111650	10.0000	f	6.950000	69.50	May 08, 2009
	M1010B0750X020	1010-1025 BAR .750 x 2 AS ABOVE B/N111650	12.0000	f	6.250000	75.00	May 08, 2009
	M6061T6R0625	6061-T6 Round Bar .62 OR AMS 4160 AMS 4117/4128/4115 4116 OR PER AMS-QQ-A-200/8 T62 ROUND BAR PER AMS-QQ-A-225/8 OR MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511 B/N111650	60.0000	f	1.250000	75.00	May 08, 2009
	MILD STEEL	ANGLE 1" X 1" X 1/8" MILD STEEL ANGLE 1" X 1" X 1/8" WALL	30.0000		0.600000	18.00	May 08, 2009

Comments:



935, boul. du Havre
Valleyfield (Québec)
J6S 5L1

TÉLÉPHONE : 450 3...
FAX : 450 377-5696

MONTRÉAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR

VENDU À / SOLD TO:

613-632-5200 613-632-1053

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

VOTRE N° DE COMMANDE / YOUR P.O. N°	VEND. / SALES M.	CODE CLIENT / CUST. CODE	EXPÉDIÉ PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARQUES / REMARKS	PAGE N°
0719	D	DAER		NET 30 JOURS	2R		001

CODE DE PRODUIT PRODUCT CODE	COMMANDÉ ORDERED	EXPÉDIÉ SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
F 342	12	1 X 12'	H. R. FLAT 3/4 X 2' 20' #Heat: K56490	61.20	✓		
F 1112	12	1 X 12'	H. R. FLAT 1 X 1 1/2' #Heat: N705568	61.20	✓		
RAL58	60	1 X 20'	H. R. ROUND 5/8' #Heat: 2B5418	22.20	✓		
A 1118	30	1 X 20'	ANGLE 1 X 1 X 1/8' 20' #Heat: N906443	24.00	✓		
		1 X 10'					
F	1		ENERGETIC SURCHARGE	1.00			

* Unités de mesure : CLB Cent livres • CPI Cent pieds • UN Unité • PI Pied

• PC Pied carré Square foot

POIDS TOTAL
TOTAL WEIGHT 169

CONDITIONS :

LES MATERIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DÉMÉURENT LA PROPRIÉTÉ DE "ACIER CAMPPI INC." JUSQU'À PARFAIT PAYEMENT COMPLET ENCAISSE. • LES RISQUES DE PERTE DU BIEN SONT À LA CHARGE DE L'ACHETEUR. • LA GARANTIE DE QUALITÉ DU MATERIEL EST LA MÊME QUE CELLE DU FABRICANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : NET 30 JOURS DE LA DATE DE facture, ET TOUT COMPTE IMPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (24% PAR ANNÉE) QUIL'ACCEPTE DE PAYER. • TOUT DEFAUT D'EXÉCUTER L'UNE OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRESENT CONTRAT ENTRAÎNE LA DÉCHÉANCE D'UTERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER TOUT SOLDE DU PRIX DE VENTE OU REPRENDRE LE BIEN VENDU. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. • TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE RETOURNÉE. • AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SUJETTE À DES FRAIS DE MANUTENTION DE 25%.

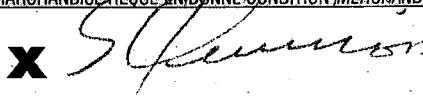
CONDITIONS :

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMPPI INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. ALL LOST MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY AGREES TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER AGREES TO PAY ADMINISTRATION CHARGES OF 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

PRÉPARÉ / PREPARED	VÉRIFIÉ / VERIFIED
PAR BY	PAR BY

LIVRÉ / DELIVERED	HEURE / TIME
PAR BY	11:42

 A/Y M/M J/D

SOUS-TOTAL
SUB TOTAL

T.P.S.
G.S.T.

T.V.Q.
Q.S.T.

TOTAL



Purchase Order

Date	Page
May 04, 2009	1
Purchase Order Number	PO00008719

Dart Aerospace Ltd
 1270 Aberdeen St
 Hawkesbury, Ontario K6A 1K7
 Phone: (613)632-9577
 Fax: (613)632-1053

Vendor Address:

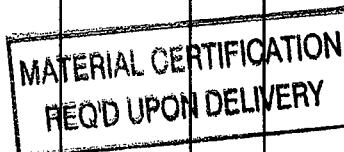
Campi Steel
 935 Boul. Du Havre
 Valleyfield, QC J6S 5L1
 Phone (800) 667-4248
 Fax (450) 377-5696

Ship To:

Main Finished Goods Location
 Dart Aerospace Ltd
 1270 Aberdeen St
 Hawkesbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	May 04, 2009	N30	yours	May 08, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 12.0000 New JU	M1010B1500X01000	1010-1025 Steel Bar 1.50 Comments: MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21, 38W/44W/50W/60W/70W	08/05/2009	No	6.950000	f	83.40
✓ 12.0000	M1010B0750X0200	1010-1025 BAR .750 x 2. Comments: AS ABOVE	08/05/2009	No	6.250000	f	75.00
12.0000	M4130NR0750	4130 steel RD bar .750" Comments: MATERIAL: AISI 4130N ROUND BAR PER MIL-S-6758 OR AMS 6348/6370/6528	08/05/2009	No	22.916666	f	275.00
✓ 60.0000	M6061T6R0625	6061-T6 Round Bar .625" Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511 T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	08/05/2009	No	1.250000	f	75.00
✓ 30.0000	MILD STEEL	ANGLE 1" X 1" X 1/8"WA Comments: MILD STEEL ANGLE 1" X 1" X 1/8" WALL Tooling h.g. CLO9105108.	08/05/2009	No	0.600000		18.00



Comments:	Tax Summary:	
	GST GSTME GSTND	26.32 0.00 0.00
	Less: included tax	0.00
	Subtotal	526.40
	Total tax	26.32
	Total purchase order in CAD Dollars	552.72

Entered By: *C.L.* CLAVOIE

Approved By: _____

CERTIFICATE OF TEST CERTIFICAT D'ESAI

Page 01 of 01

Certification Date
4-MAY-2009

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

41178

PART NUMBER/NUMÉRO DE PIÈCE

108062

Invoice Number
S568878

SOLD TO: ACIER CAMPI INC.
VENDU À: 935 BLVD DU HAVRE
VALLEYFIELD QC J6S 5L1

SHIP TO:
EXPÉDIÉ À: ACIER CAMPI INC.
935 BOULEVARD DU HAVRE
VALLEYFIELD QC J6S 5L1

Description: 520 DOM SRA TBG ASTM A513/5
5.000 OD X 4.500 ID 5'5.0" (65.0") REMNA Line Total: 5.4 FT
HEAT: B74085 ITEM: 108062

Specifications:
ASTM A513 TYPE 5 07

CHEMICAL ANALYSIS

C	MN	P	S	SI	AL	CU	NI
0.16	1.34	0.015	0.008	0.218	0.04	0.07	0.03
CR	MO	V					
0.07	0.01	0.003					

RCPT: R532333
MILL : SHARON TUBE COMPANY

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

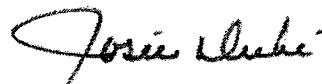
DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS RB
	98.332	103.438	24.1		95

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL EDDY CURRENT/MAGNETIC TEST PERFORMED
CARBON EQUIVALENT

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut. The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOSEE DUBE



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

Chantal Lavoie

From: denis [denis@aciercampi.com]
Sent: April 30, 2009 1:34 PM
To: 'Chantal Lavoie'
Subject: RE: quote

HELLO

De : Chantal Lavoie [mailto:clavoie@dartaero.com]

Envoyé : 30 avril 2009 07:55

À : 'denis'

Objet : quote

Please advise price & delivery on material.

1010 bar .750" x 2.5" x 12 ft 1018 6.25\$ FT

1010 bar 1.5" x 1" x 12 ft 1018 6.95\$ FT

304 bar .500" x 12" x 8 ft 415.00\$ *\$1.875*

4130N round bar .750" x 12 ft 275.00\$

6061t6 round bar .625" x 60 ft 1.25\$ FT

6061-t6 round tubing .3125 x .058 wall x 100 ft .035 THICK ONLY 2.69\$ FT

Thanks

Chantal

Antivirus avast!: message Entrant sain.

Base de donnees virale (VPS) : 090429-0, 2009-04-29

Analyse le : 2009-04-30 08:06:37

avast! - copyright (c) 1988-2009 ALWIL Software.

Chantal Lavoie

From: denis [denis@aciercampi.com]
Sent: April 29, 2009 4:34 PM
To: 'Chantal Lavoie'
Subject: RE: QUOTE

HELLO

De : Chantal Lavoie [mailto:clavoie@dartaero.com]
Envoyé : 29 avril 2009 14:43
À : 'denis'
Objet : QUOTE

Please advise price & delivery on Material.
Mild steel angle 1" x 1" x 1/8" wall x 30 ft .60\$ FT
Thanks
Chantal

Dan R

Antivirus avast!: message Entrant sain.

Base de donnees virale (VPS) : 090428-0, 2009-04-28
Analyse le : 2009-04-29 14:45:49
avast! - copyright (c) 1988-2009 ALWIL Software.

mild steel
1" x 1" x 1/8".
30ft .70400 g/ft.
00263.

Date : Thursday, 30/04/2009 7:27:45 AM

User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make	
	0.0	18200	VU-VIV001	1.00000000	0.0000	12/06/2009	0	N	
	0.0	6800ZZ	VC-GEN001	20.00000000	4.8900	12/06/2009	1	N	
	0.0	825 221	VC-HAS001	50.00000000	3.0793	12/06/2009	1	N	
	0.0	92311A564	VU-MCM001	50.00000000	0.1273	12/06/2009	1	N	
	0.0	92311A599	VU-MCM001	100.00000000	0.2090	12/06/2009	1	N	
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	12/06/2009	1	N	
	0.0	AN337A	VU-AIR002	300.00000000	0.0000	12/06/2009	0	N	
	0.0	AN3C4A	VU-AIR002	300.00000000	0.3000	12/06/2009	1	N	
	0.0	AN47A	VU-AIR002	100.00000000	0.1000	12/06/2009	1	N	
	0.0	AN515A	VU-AIR002	55.00000000	0.0000	12/06/2009	0	N	
	0.0	AN57A	VU-AIR002	37.00000000	0.1300	12/06/2009	1	N	
	0.0	AN960C10L	VU-MMA001	617.00000000	0.0500	12/06/2009	1	N	
	0.0	AN960JD10	VC-AVI001	1000.00000000	0.0000	12/06/2009	0	N	
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	12/06/2009	0	N	
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	12/06/2009	0	N	
	0.0	D25761	VC-ALP001	100.00000000	0.0000	12/06/2009	0	N	
	0.0	D26001160	VC-BON001	180.00000000	0.0000	12/06/2009	0	N	
	0.0	D26007125	VC-IND006	104.00000000	0.0000	12/06/2009	0	N	
	0.0	D2986	VC-ACR001	23.60400000	3.3525	12/06/2009	1	N	
	0.0	D30831	VC-STU001	20.00000000	3.7500	12/06/2009	1	N	
	0.0	D31881	VC-DEL002	4.00000000	0.0000	12/06/2009	0	N	
	0.0	D32339	VU-MCM001	4.00000000	0.0000	12/06/2009	0	N	
	0.0	D32453	VC-IND004	6.00000000	0.0000	12/06/2009	0	N	
	0.0	D32903	VC-CAN003	4.00000000	0.0000	12/06/2009	0	N	
	0.0	D33301	VC-IND004	8.00000000	0.0000	12/06/2009	0	N	
	0.0	D33302	VC-IND004	6.00000000	0.0000	12/06/2009	0	N	
	0.0	D33303	VC-IND004	4.00000000	0.0000	12/06/2009	0	N	
	0.0	D33305	VC-IND004	8.00000000	0.0000	12/06/2009	0	N	
	0.0	D33307	VC-IND004	7.00000000	0.0000	12/06/2009	0	N	
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	12/06/2009	0	N	
	0.0	D36873P	VC-GLO001	5.00000000	295.0000	12/06/2009	1	N	
	0.0	D3781041	VU-MMA001	1.00000000	0.0000	12/06/2009	0	N	
	0.0	D38821130	VC-BON001	63.00000000	0.0000	12/06/2009	0	N	
	0.0	D38821130P	VC-BON001	10.00000000	44.9800	12/06/2009	1	N	
	0.0	M1010B0750X025	VC-CAM002	4.00000000	5.9000	12/06/2009	1	N	
	0.0	00							
	0.0	M1010B1500X010	VC-CAM002	4.00000000	12	4.9000	12/06/2009	1	N
	0.0	00							
	0.0	M304B0500X0120	VC-MAG002	12.00000000	12	0.0000	12/06/2009	0	N
	0.0	00							

Date : Thursday, 30/04/2009 7:27:45 AM

User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	M4130NR0750	VC-CAM002	4.00000000	42	5.7500	12/06/2009	1 N
	0.0	M5052H32S020	VC-CAM002	32.00000000		0.0000	12/06/2009	0 N
	0.0	M6061T6R0625	VC-CAM002	60.00000000	60	1.3000	12/06/2009	1 N
	0.0	M6061T6R0875	VC-CAM002	6.00000000		0.0000	12/06/2009	0 N
	0.0	M6061T6R4125	VC-CAM002	6.00000000		0.0000	12/06/2009	0 N
	0.0	M6061T6T03125W 058	VC-COP001	40.00000000	100	1.7500	12/06/2009	1 N
	0.0	MLEXS125	VC-GEP001	64.00000000		2.8500	12/06/2009	1 N
	0.0	MS21042L3	VC-AVI001	1000.00000000		0.2000	12/06/2009	1 N
	0.0	NAS43DD4 46	VC-AVI001	3.00000000		0.0000	12/06/2009	0 N

RAPPORT D'ESSAIS/TEST REPORT

MÉTALLURGIE ET CONTRÔLE DE LA QUALITÉ/METALLURGICAL AND QUALITY CONTROL
S1123 (REV. 10-96)

No DE COULÉE HEAT NO.	ANALYSE DE COULÉE/HEAT ANALYSIS													GROSSEUR DU GRAIN GRAIN SIZE			
	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Cb	Sn	N				
K56990	0.20	1.36	.011	.040	.19	.33	.080	.093	.017	.000	.000	.013	.01				
No DE COULÉE HEAT NO.	TREMPABILITÉ JOMINY/JOMINY HARDENABILITY (HRC)													TEMP.			
No DE COULÉE HEAT NO.	RÉSULTATS DE L'ESSAI DE TRACTION TENSILE TEST RESULTS							DURETÉ HARDNESS (HB)									
K56990	SECTION AREA	LIMITE D'ÉLASTICITÉ YIELD	RÉSISTANCE À LA TRACTION TENSILE STRENGTH	ALLONGEMENT % ELONG	FLEXION BEND												
	1.50 1.50	57.28 57.18	Ksi Ksi	83.99 84.10	26 25	8in.	DI										
No DE COMMANDE DU CLIENT CUSTOMER ORDER NO				CUST PART NO.:					Nous certifions par la présente que le produit expédié a été soumis à des essais à partir d'échantillons prélevés sur le lot ou la quantité décrite, et qu'il est conforme aux normes ou au dessin, ou les deux à la fois. Sous réserve des méthodes standard de tenue des dossiers de la société les résultats de ces essais sont inscrits dans nos dossiers.								
No DE COMMANDE DE Stelco-McMaster Ltée MG 2485 ORDER NO.				STELCO PART NO.: 30 0098 013 361													
CLIENT/CUSTOMER				DESCRIPTION ET NORME/DESCRIPTION & SPECIFICATION SIZE: 2.000X3/4.." 44W/50W CSA G40.21					We hereby certify that the material shipped on this order has been tested on the basis of samples taken from the lot or quantity described, found to be in accordance with the specification and/or drawing, that, subject to the company's standard practices of record keeping, the results are contained in its records.								
				IMPERIALE MÉTRIQUE <input checked="" type="checkbox"/> <input type="checkbox"/> IMPERIAL METRIC													
SURVEILLANT DE LA MÉTALLURGIE SUPERVISING METALLURGIST Claude Vachon, ing.																	

17408

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21 NOV. 2007

Chemical and Physical Test Report

MADE IN CANADA

N-056606

PRODUCED IN: CAMBRIDGE

SHIP TO	INVOICE TO	SHIP DATE
		10/09/07 S 09/05/08

SHAPE + SIZE	GRADE	SPECIFICATION														SALES ORDER	CUST P.O. NUMBER	
F1 X 1 1/2	44W	CSA-G40.21-300W-98(44W); ASTM A36M-05														7104802-03	PA27002-03	
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Ca	C Eqv
N705568	.20	.68	.025	.043	.25	.34	.09	.16	.090	.003	.001	.0000	.0059	.013	.002	.00100	.00160	.38

Mechanical Test: Yield 49966 PSI, 344.5 MPA Tensile: 77519 PSI, 534.47 NPA %E: 22.5/8in, 22.5/200MM Red R 16.7 : 1 Std Dev:0 Idl Diam: .711

Customer Requirements CASTING: STRAND CAST

Mechanical Test: Yield 48796 PSI, 336.44 MPA Tensile: 76752 PSI, 529.19 MPA %E: 22.0/8in, 22.0/200MM Red R 16.7 : 1 Std Dev:0 Idl Diam: .711

Customer Requirements CASTING: STRAND CAST

SHAPE + SIZE	GRADE	SPECIFICATION														SALES ORDER	CUST P.O. NUMBER	
F3/4 X 1 1/2	44W	CSA-G40.21-300W-98(44W); ASTM A38/A36M-05														7093255-23	PA26623-23	
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Ca	C Eqv
N705581	.20	.69	.014	.039	.20	.27	.10	.14	.030	.003	.002	.0002	.0059	.010	.001	.00100	.00000	.38

Mechanical Test: Yield 46638 PSI, 321.56 MPA Tensile: 70803 PSI, 488.17 MPA %E: 22.5/8in, 22.5/200MM Red R 22.2 : 1 Std Dev:0 Idl Diam: .656

Customer Requirements CASTING: STRAND CAST

Mechanical Test: Yield 46296 PSI, 319.2 MPA Tensile: 71527 PSI, 493.16 MPA %E: 21.5/8in, 21.5/200MM Red R 22.2 : 1 Std Dev:0 Idl Diam: .656

Customer Requirements CASTING: STRAND CAST

This material, including the billets, was produced and manufactured in Canada

Bhaskar Yalamanchili

Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Mgr. Metallurg. Svcs.

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.

CUSTOMER ORDER NO.: N15977
CUSTOMER PART NO: V815342

14877

MILL TEST REPORT

CUSTOMER: **ACIER CAMPI INC.**
935, boul. du Havre
Valleyfield, Québec
J6S 5L1

SAMPLE (S) OF ALUMINUM

REPORT: 29520

DIE NO.	S-3651
DESCRIPTION	5/8" ROD
AL. ALLOY & TEMPER	6061/T6511
EXTRUDEX ORDER NO.	60964-2-A.11
SPECIFICATION	ASTM B221
SILICON %	0.62✓
IRON %	0.18✓
COPPER %	0.22✓
MANGANESE %	0.01✓
MAGNESIUM %	0.88✓
CHROMIUM %	0.07✓
ZINC %	<0.01✓
TITANIUM %	0.01✓
ALUMINUM %	REMAINDER ✓
ALLOY TYPE %	6061
ALLOY CAST NO.	2B5418
YIELD STRENGTH (IN ksi)	42.0✓
TENSILE STRENGTH (IN ksi)	46.4✓
ELONGATION % IN 2"	17.0✓
HARDNESS (ROCKWELL 'F')	86.7 87.0 87.3



N. Ramper
N.RAMPERTAB
(LAB TECH)
DATE: FEB-18-04

Chemical and Physical Test Report

MADE IN CANADA

N-069810

SHIP TO	INVOICE TO	SHIP DATE
		02/27/09

PRODUCED IN: CAMBRIDGE

SHAPE + SIZE	GRADE	SPECIFICATION												SALES ORDER	CUST P.O. NUMBER									
A1 X 1 X 1/8	44W	CSA-G40.21-300W-98(44W); ASTM A36/A36M-05												8119713-03	CA29273-03									
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Zr	Ca	Zn	C Eqv				
N900443	.16	.66	.011	.041	.19	.34	.09	.12	.020	.003	.001	.0001	.0054	.012	.001	.00100	.001	.00000	.00200	.33				
Mechanical Test:	Yield 49027 PSI, 338.03 MPA	Tensile: 70495 PSI, 486.05 MPA	% El:	26.0/8in, 26.0/200MM	Red R	106.8	:	1																
Customer Requirements	CASTING: STRAND CAST																							
Mechanical Test:	Yield 50402 PSI, 347.51 MPA	Tensile: 72014 PSI, 496.52 MPA	% El:	26.0/8in, 26.0/200MM	Red R	106.8	:	1																
Customer Requirements	CASTING: STRAND CAST																							

This material, including the billets, was produced and manufactured in Canada

Bhaskar Yalamanchili
 Quality Director
 Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST RECORDS
 AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.


Mgr. Metallurg. Svcs.

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
 In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.
 Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.